

## **HOUSING TASK FORCE**

**January 23, 2012**

**1:30 p.m.**

### **MEETING AGENDA**

- I. Welcome
- II. Introduction of FEMA Partner

#### **Old Business**

- III. Accept Meeting Notes of November 17, 2011, for Housing TF
- IV. Updates to Current Programs and Support Being Provided to the Communities

#### **New Business**

- V. Review of Long Term Recovery Plans and Prioritization of Projects within the Communities (Note: Please review individual community plans at <http://www.adeca.alabama.gov/LTCR/default.aspx> prior to the meeting.)
- VI. Development of a Phased-in Approach Depending on Limits of Funding
- VII. FEMA's Role in the Recovery
- VIII. Contractor's Role in the Recovery
- IX. Schedule Next Meeting
- X. Adjournment